TEST 1 -

STANDARD YAMAHA PIPE N4 Champion plug, stock clean air filter in place.

| ENGINE<br>RPM | т          | HP    |
|---------------|------------|-------|
| 2500          | 37.5       | 11.8  |
| 3000          | 38.0       | 14.3  |
| 3500          | 38.5       | 16.9  |
| 4000          | 37.8       | 19.0  |
| 4500          | 37.5       | 21.1  |
| 5000          | 37.5       | 23.6  |
| 5500          | 39.5       | 27.3  |
| 6000          | 38.4       | 28.9  |
| 6500          | 35.6       | 29.06 |
| 7000          | 31.0       | 27.2  |
| 7500          | - CESNOTO- |       |

TEST 2 -

Stock pipe with spark arrester removed. No change in jetting. Slight drop in peak power, with more torque and horsepower down low.

| ENGINE<br>RPM | т     | НР    |
|---------------|-------|-------|
| 2500          |       |       |
| 3000          | 43.0  | 16.2  |
| 3500          | 42.12 | 18.5  |
| 4000          | 40.7  | 20.4  |
| 4500          | 38.8  | 21.9  |
| 5000          | 37.4  | 23.5  |
| 5500          | 38.9  | 26.5  |
| 6000          | 37,5  | 28.25 |
| 6500          | 34.0  | 27.8  |
| 7000          |       |       |
| 7500          |       |       |

TEST 3-

PRO-TECH straight pipe. No change in main jet or plug. Slight increase on top and nice increase at mid range. No provision for muffler, as tip exits near rear tire.

| ENGINE<br>RPM | т     | HP   |
|---------------|-------|------|
| 2500          |       |      |
| 3000          | 37.0  | 14.0 |
| 3500          | 40.25 | 17.7 |
| 4000          | 43.0  | 21.6 |
| 4500          | 45.5  | 25.7 |
| 5000          | 45.37 | 28.6 |
| 5500          | 42.3  | 29.4 |
| 6000          | 37.6  | 28,4 |
| 6500          | 34.2  | 28.0 |
| 7000          |       |      |
| 7500          |       |      |

Four weeks on the dyno and the TT-500 never even whimpered.





With the tremendous popularity of the 500 four stroke Yamahas, everyone is searching for more and more horse-

TEST 4 -

Stock pipe with muffler off and 10" of twisted tubing on end. No increase, except slight gain at mid-range.

| ENGINE<br>RPM | To    | НР   |
|---------------|-------|------|
| 2500          |       |      |
| 3000          | 36.2  | 13.7 |
| 3500          | 41.7  | 18.4 |
| 4000          | 46.0  | 23.0 |
| 4500          | 46.8  | 26.5 |
| 5000          | 45.37 | 28.6 |
| 5500          | 40.2  | 27.9 |
| 6000          | 35.5  | 26.8 |
| 6500          | 32.2  | 26,4 |
| 7000          |       |      |
| 7500          |       |      |

TEST 5 -

least.

Stock pipe, with muffler and spark arrester removed and 16" megaphone added on back. Nice gain on top and mid range. No jetting changes.

| ENGINE<br>RPM | Ť    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 41.2 | 15.5 |
| 3500          | 40.0 | 17.6 |
| 4000          | 41.9 | 21.0 |
| 4500          | 45.4 | 25.6 |
| 5000          | 45.7 | 28.8 |
| 5500          | 43.5 | 30,1 |
| 6000          | 41.0 | 30.9 |
| 6500          | 37.2 | 30.4 |
| 7000          | 33.0 | 29.0 |
| 7500          |      |      |

TEST 6-

power. Suspension help is

easy to come by, but not too

much is known about what

pipes and carbs are flitting

about, so we decided to see

One thing we wanted to keep in mind: we didn't wantto go into the motor and do any expensive cam or valve work. We felt that with a careful selection of pipe and carb, we could get another 10 horsepower out of the al-

All of our testing was done on a Schenk dyno at Skyway and testing took over four weeks. We made over 45 dy-

no runs, but the ones we

have in this article, are the

ones that show what affects

the bike the most. Or the

you can bolt on ten easy ponies with their super trick pipe, you might want to show them this collection.

So, if anyone tells you that

One item of interest: to get the actual crank torque, you can divide the shown dyno torque by 2,48 and apply a correction factor of

1.08 to get it in the ballpark. We took the dyno torque

reading for convenience and

it does show relative changes.

All sorts of rumors about

makes the motor work.

what actually works,

ready decent motor.

Bassani Pipe. Easily installed and had integral muffler. Picked up nicely down low and at mid-range, but flattened out early at peak revs. Bike seemed to rev quicker with this pipe.

| ENGINE<br>RPM ' | T       | HP   |
|-----------------|---------|------|
| 2500            |         |      |
| 3000            | 40.2    | 15.2 |
| 3500            | 42.4    | 18.6 |
| 4000            | 43.8    | 21.9 |
| 4500            | 44.0    | 24.8 |
| 5000            | 42.5    | 26.7 |
| 5500            | 39.6    | 27.4 |
| 6000            | 35.8    | 27.0 |
| 6500            | 33,1    | 27.0 |
| 7000            | escali! |      |
| 7500            | H       |      |

TEST 7 -

Experimental pipe: 1% inches by 35 inches long. Straight pipe with no silencer. Nice power pickup throughout the range. No re-jetting required.

| ENGINE<br>RPM | T    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 39.2 | 14.8 |
| 3500          | 38.4 | 16.8 |
| 4000          | 40,2 | 20.2 |
| 4500          | 42.4 | 23.9 |
| 5000          | 44.3 | 27.8 |
| 5500 '        | 43.6 | 30.2 |
| 6000          | 41.2 | 31.1 |
| 6500          | 36.9 | 30.1 |
| 7000          |      |      |
| 7500          |      |      |

TEST 8-

Straight pipe, 1% inches by 35 inches long, twisted tubing, with experimental Skyway muffler. In general, reduced performance throughout the range.

| ENGINE<br>RPM | Ť    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 43.8 | 16.5 |
| 3500          | 44.6 | 19.6 |
| 4000          | 44.4 | 22.2 |
| 4500          | 43.6 | 24.6 |
| 5000          | 41.5 | 26.1 |
| 5500          | 38.4 | 26.5 |
| 6000          | 35.4 | 26.7 |
| 6500          | 32.1 | 26.2 |
| 7000          |      |      |
| 7500          |      |      |

RIDING THE DYNO

# HORSEPOWER FOR

## TEST 9-

Special experimental pipe with 10 inches of twisted tubing in head pipe. Balance of pipe was straight. No gains.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 38.8 | 14.6 |
| 3500          | 41.9 | 18.4 |
| 4000          | 44.6 | 22.4 |
| 4500          | 45.3 | 25.5 |
| 5000          | 43.9 | 27.6 |
| 5500          | 39.3 | 27.1 |
| 6000          | 35.2 | 26.5 |
| 6500          |      |      |
| 7000          |      |      |
| 7500          |      |      |

## TEST 10 -

Same set-up as run No. 9, but two inches cut off end of straight pipe. Total length of pipe, 33 inches. Partial dyno run spot checks showed no gain.

| ENGINE<br>RPM | т    | HP       |
|---------------|------|----------|
| 2500          |      |          |
| 3000          |      |          |
| 3500          | 42,5 | 18.7     |
| 4000          |      |          |
| 4500          | 45.3 | 25.5     |
| 5000          |      |          |
| 5500          | 2000 | 17000000 |
| 6000          | 35.5 | 26.8     |
| 6500          |      |          |
| 7000          |      |          |
| 7500          |      |          |

# TEST 11 -

Same as previous run, except that two more inches were cut from end of pipe, to make a total length of 31 inches. Apparently a shorter pipe was not the answer with stock carburetion. No gain.

| ENGINE<br>RPM | т        | НР      |
|---------------|----------|---------|
| 2500          |          | 17///   |
| 3000          |          |         |
| 3500          | 42.3     | 18.5    |
| 4000          | 17/72-00 | (Ve)al- |
| 4500          | .44.9    | 25.1    |
| 5000          |          |         |
| 5500          | 36.3     | 24.9    |
| 6000          |          |         |
| 6500          |          |         |
| 7000          |          |         |
| 7500          |          |         |

## TEST 12-

Straight pipe, 1% inch, with short megaphone. Total length, 35 inches. Meg., 12 inches long. Slightly stronger than stock through entire rpm range. Stock jetting and plug.

| ENGINE<br>RPM | Ţ    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 36.8 | 14.6 |
| 3500          | 39.0 | 17.1 |
| 4000          | 41.1 | 20.6 |
| 4500          | 44.3 | 24.9 |
| 5000          | 45.6 | 28.7 |
| 5500          | 44.0 | 30.4 |
| 6000          | 41.5 | 31.3 |
| 6500          | 37.5 | 30.6 |
| 7000          | 33.5 | 29.4 |
| 7500          | CAL. |      |

### **TEST 13 —**

Same as run number twelve, except a long (20-inch) megaphone was used. Overall length—same. Slightly better power.

| ENGINE | T    | НР             |
|--------|------|----------------|
| RPM    | - 10 | n <sub>P</sub> |
| 2500   |      |                |
| 3000   | 38.8 | 14.6           |
| 3500   | 40.3 | 17.7           |
| 4000   | 41.9 | 21.0           |
| 4500   | 46.0 | 25.9           |
| 5000   | 46.0 | 28.9           |
| 5500   | 43.9 | 30.3           |
| 6000   | 41.3 | 31.1           |
| 6500   | 37.6 | 30.7           |
| 7000   | 33.9 | 29.7           |
| 7500   |      |                |

# TEST 14 -

Straight pipe 33 inches long by 1¾ inch diameter. No silencer. Slightly better than previous run.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 39.0 | 14.7 |
| 3500          | 39.6 | 17.4 |
| 4000          | 41.2 | 20.6 |
| 4500          | 45.5 | 25.6 |
| 5000          | 46.1 | 29.0 |
| 5500          | 44.1 | 30.5 |
| 6000          | 41.5 | 31.3 |
| 6500          | 38.2 | 31.2 |
| 7000          | 33.8 | 29.6 |
| 7500          |      |      |

# TEST 15-

33-inch by 1¾ inch head pipe with long megaphone. Stock carb. Slight overall increase over stock.

| ENGINE<br>RPM | 7    | НР     |
|---------------|------|--------|
| 2500          |      | 100000 |
| 3000          | 39.1 | 14.7   |
| 3500          | 39.6 | 17.4   |
| 4000          | 41.4 | 20.7   |
| 4500          | 45.0 | 25.4   |
| 5000          | 46,3 | 29.1   |
| 5500          | 44.1 | 30.5   |
| 6000          | 41.8 | 31.5   |
| 6500          | 37.5 | 30.6   |
| 7000          | 34.1 | 29.9   |
| 7500          |      |        |

# TEST 16-

First carb change was to a 36mm Dellorto (with a built in accelerator pump). Same pipe as with run No. 15. Big jump in power all the way through the rpm range.

| ENGINE<br>RPM | T    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 39.5 | 14.9 |
| 3500          | 38.6 | 16,9 |
| 4000          | 41.3 | 20.7 |
| 4500          | 46.8 | 26.4 |
| 5000          | 49.1 | 30.9 |
| 5500          | 48.1 | 33.3 |
| 6000          | 46.3 | 34.9 |
| 6500          | 43.0 | 35.1 |
| 7000          | 38.2 | 33.5 |
| 7500          | 35.1 | 33.0 |

# **TEST 17-**

Dellorto carb. 19 inches of 2-inch twist tubing on end of straight pipe. 1¾ inch diameter. Head pipe length: 33 inches. Big drop in power over previous run, but still slightly stronger than stock.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 42.0 | 15.8 |
| 3500          | 46.4 | 20.4 |
| 4000          | 47.3 | 23.7 |
| 4500          | 47.4 | 26.7 |
| 5000          | 46.9 | 29,5 |
| 5500          | 44,8 | 30.9 |
| 6000          | 43.1 | 32.5 |
| 6500          | 2000 |      |
| 7000          |      |      |
| 7500          |      |      |

When our bike was full of horsepower, we took it out to the local track and pulled a holeshot, then promptly got passed by everyone when we couldn't make the bike turn too well. Next? Maybe some chassis and suspension work.





TEST 18-

Same as run No. 17, except that 17 inches of twisted tubing was on rear of pipe. Same overall length. Same performance.

| portonia.     |           |      |
|---------------|-----------|------|
| ENGINE<br>RPM | т         | НР   |
| 2500          |           |      |
| 3000          |           |      |
| 3500          | 45.5      | 20.0 |
| 4000          |           |      |
| 4500          | 47.0      | 26.5 |
| 5000          | - Control | -    |
| 5500          | 45.0      | 31.1 |
| 6000          |           |      |
| 6500          | 39.4      | 32.1 |
| 7000          |           |      |
| 7500          |           |      |
|               |           |      |





# **TEST 19-**

Same as run No. 17, except for 23-inch piece of 2-inch twisted tubing on end of pipe. Same performance,

| RPM  | т          | HP    |
|------|------------|-------|
| 2500 |            |       |
| 3000 |            |       |
| 3500 | 46.6       | 20,5  |
| 4000 |            | 7000  |
| 4500 | 47.3       | 26,6  |
| 5000 |            |       |
| 5500 | 45.0       | 31.1  |
| 6000 |            | 25300 |
| 6500 | 37.3       | 30,4  |
| 7000 | Halifibita | -5600 |
| 7500 |            |       |

### TEST 20-

New custom pipe and megaphone, 33 x 1% inches, 20-inch long meg., 31/4-inch to 21/a -inch taper. 148 main jet Dellorto carb. Good power. Excellent mid-range torque.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 39.5 | 14.9 |
| 3500          | 39.5 | 17.3 |
| 4000          | 41.5 | 20.8 |
| 4500          | 46.6 | 26.2 |
| 5000          | 48.9 | 30.4 |
| 5500          | 47.5 | 32.8 |
| 6000          | 45.5 | 34.2 |
| 6500          | 41.9 | 34.1 |
| 7000          | 36.0 | 31.6 |
| 7500          |      |      |

## TEST 21 -

Same pipe as test 20, except for 10 inches of 2-inch twisted (3 flute) in head pipe. Dellorto carb with 150 main jet. Less power than run No. 20.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 37.0 | 13.9 |
| 3500          | 38.4 | 16.8 |
| 4000          | 43.3 | 21.7 |
| 4500          | 47.9 | 27.0 |
| 5000          | 48.4 | 30.4 |
| 5500          | 46.8 | 32.3 |
| 6000          | 44.4 | 33.4 |
| 6500          | 40,9 | 33.3 |
| 7000          | 33.8 | 29.6 |
| 7500          |      |      |

# TEST 22-

Same identical pipe as dyno run No. 20. 33 x 1% Inches. Dellorto carb with 150 main jet. N3 Champ plug. Big drop in power.

| T          | HP   |  |
|------------|--|--|
|            |  |  |
| 40.1       | 15.0   |  |
| 42.1       | 18.5   |  |
| 38.8       | 19.4   |  |
| 35.0       | 19.7   |  |
| 36.0       | 22,6   |  |
| 35.3       | 24.3   |  |
| 33.8       | 25,4   |  |
| 32.0       | 26.1   |  |
| 10-04-04-0 |  |  |
|            |  |  |
|            | 40.1<br>42.1<br>38.8<br>35.0<br>36.0<br>35.3<br>33.8 |  |

## TEST 23-

Special pipe, 11/4 x 33-inch head pipe with 20-inch meg. 31/2 - to 21/2 -inch taper with 20 degree reverse taper end. Still used 36mm Dellorto carb. Excellent power throughout

| ENGINE<br>RPM | т    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 39.6 | 14.8 |
| 3500          | 38.9 | 17.0 |
| 4000          | 41.1 | 20.5 |
| 4500          | 46.3 | 25.9 |
| 5000          | 49.1 | 30.8 |
| 5500          | 48.3 | 33.2 |
| 6000          | 46.2 | 34.7 |
| 6500          | 43.1 | 35.1 |
| 7000          | 38.3 | 33.5 |
| 7500          | 35.3 | 33.1 |

# **TEST 24-**

Same pipe as dyno run No. 23, but 36mm Amal Mark II carb instead of Dellorto, Carb also had velocity stack longer than normal. Excellent power and ran out further than Dellorto carb on top.

| ENGINE<br>RPM | т    | HP   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 38.3 | 14.4 |
| 3500          | 38.1 | 16.7 |
| 4000          | 41.0 | 20.5 |
| 4500          | 46,9 | 26.4 |
| 5000          | 49.0 | 30.8 |
| 5500          | 48.3 | 33.3 |
| 6000          | 46.1 | 34.7 |
| 6500          | 43.3 | 35.3 |
| 7000          | 39.1 | 34.3 |
| 7500          | 36.2 | 34.0 |

# **TEST 25-**

Mark II 36mm Amal carb with standard stack. Same pipe as in previous run. Best all around power of any combination used.

| ENGINE<br>RPM | т    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 38.0 | 14.3 |
| 3500          | 38.0 | 16.7 |
| 4000          | 40.3 | 20.2 |
| 4500          | 45.9 | 25.8 |
| 5000          | 48.6 | 30.5 |
| 5500          | 47.9 | 33.0 |
| 6000          | 46.5 | 35.0 |
| 6500          | 43.5 | 35.5 |
| 7000          | 40.1 | 35.2 |
| 7500          | 38.3 | 36.0 |

## TEST 26-

Same pipe as in test run No. 23, but with 34mm Mikuni carb in place. More power than stock, but nowhere near as much as with the Amal carb.

| RPM  | т    | HP   |
|------|------|------|
| 2500 |      |      |
| 3000 | 39.1 | 14.7 |
| 3500 | 39.6 | 17.4 |
| 4000 | 41.4 | 20.7 |
| 4500 | 45.0 | 25.4 |
| 5000 | 46.3 | 29,1 |
| 5500 | 44.1 | 30.5 |
| 6000 | 41.8 | 31.5 |
| 6500 | 37.5 | 30.8 |
| 7000 | 34.1 | 29.9 |
| 7500 |      |      |

### TEST 27 -

Same carb as test run No. 25 but with Disco-Jet muffler. 11/4 x 33-inch head pipe. D-J actually improved the power slightly over run No. 26.

| ENGINE<br>RPM | т    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 41.4 | 15.6 |
| 3500          | 42.4 | 18.6 |
| 4000          | 44.5 | 22.3 |
| 4500          | 46.5 | 26.2 |
| 5000          | 47.3 | 29.7 |
| 5500          | 46.5 | 32.1 |
| 6000          | 44.8 | 33.7 |
| 6500          | 41.5 | 33.8 |
| 7000          | 37.8 | 33.1 |
| 7500          |      |      |

# TEST 28-

Stock Yamaha pipe with Mark 2 Amal 36mm carb. 310 main jet. Champion N4plug. Amazingly, the Mark 2 Amal with worth 3 full horsepower on top, while softening the bottom end slightly. Mid-range torque was greatly increased.

| ENGINE<br>RPM | т    | НР   |
|---------------|------|------|
| 2500          |      |      |
| 3000          | 36.8 | 13.9 |
| 3500          | 36.5 | 16.0 |
| 4000          | 36.4 | 18.3 |
| 4500          | 36.6 | 20.7 |
| 5000          | 40.8 | 25.7 |
| 5500          | 43.0 | 29.8 |
| 6000          | 42.5 | 32.1 |
| 6500          | 39.1 | 32.0 |
| 7000          | 35.8 | 31.5 |
| 7500          |      |      |